QA Test Report

PCA-6751A

(Thermal Shock Test)

Report No: 02T023A0

Report Date : July 10, 2002

Chi-Horng Liao Manager of QA Department

Issue Stamp

Charles Chang Approval

Charles Chang **Test Engineer**

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Test Date :July 9, 2002Test Site :Advantech QA Environment LabPerformed By :Charles Chang

Purpose: Customer's individual request

Test Standard : Reference IEC68-2-14 Testing procedures Test Nb : Change of temperature test

Test Condition :

- 1. Test Temperature : 25°C/-10°C/-25°C/-40°C/80°C/95°C
- 2. Temperature change rate : 10° C/min
- 3. Power Cycle : ON 4mins, OFF 2mins total 10times for each cycle (power on running Kpower & MPEG program)
- 4. Power Regulation : 5V+/- 5%(+/- 10% 25°C only)
- 5. Test Step list

Step	Temp°C	Voltage	Time(min)	Step	Temp°C	Voltage	Time(min)
1	25	+10%	15	2	25	-10%	15
3	-10	Off	30	4	-10	+5%	Cycle
5	-10	-5%	Cycle	6	-10	+5%	15
7	-10	+5%	15	8	-25	Off	30
9	-25	+5%	Cycle	10	-25	-5%	15
11	-40	Off	60	12	-40	-5%	Cycle
13	-40	+5%	Cycle	14	-40	+5%	15
15	-40	-5%	15	16	80	Off	30
17	80	+5%	Cycle	18	90	+5%	Cycle
19	80	+5%	15	20	80	-5%	15
21	95	Off	30	22	95	-5%	Cycle
23	95	+5%	Cycle	24	95	+5%	15
25	95	-5%	15				

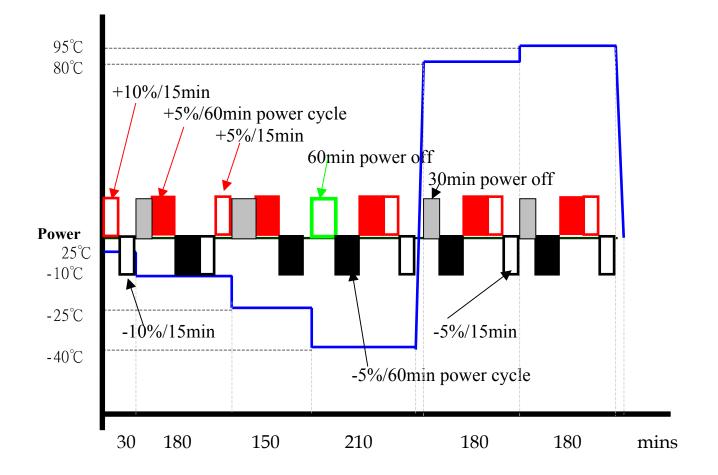
6. Test Software : Running soft-MPEG file in Win98

Kpower program for CPU test

7. Test Environment Curve :

PCA-6751A

QA Lab Reliability test



Test Equipment : Programmable Temperature & Humidity Chamber K.SON. INS. Tech. Corp.. Model : THS-DL4 +-150 Date of Calibration : 05/20/2002

> Programmable Linear Power Supply AMERICAN RELIANCE INC LPS-305

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Sample Configuration & Quantity Under Test :

Using one PCA-6751A CPU board with the following options installed:

- 1. M/B : PCA-6751A B1 01-1
- 2. CPU: Tillamook-MMX 166MHz
- 3. RAM : KINGMAX PC133 256MB
- 4. Core Logic : FW82439TX
 - FW82371EB
- 5. Clock : 48S87-04H
- 6. VGA : Chips B69000B4
- 7. LAN : GD82559
- 8. I/O : W83977EF
- 9. HDD : Seagate ST310211A 10G
- 10. Power supply : APP4500 450W

Performance Criteria :

Electronic function check:

- 1. All system functions must be checked with appropriate testing programs and should pass the inspection.
- 2. Running Win98 for OS, the system should not have degradation in its performance.

Mechanical function check:

- 1. The cover and connectors should work properly without any interference.
- 2. All screws should be tightened up appropriately.

Test Result :

- 1. System function is normal and no any damage or degradation.
- 2. Performance is maintained with no incurable physical damage or degradation.
- 3. There is no damage in mechanical functions degradation has not been found.

Conclusion :

Passed.

The PCA-6751A CPU board meets thermal shock test.